

**Ready Mix Plant  
California**

**Application:** Tunnel  
Conveyor

**Motor Size:** 7.5 HP

**Average Savings:** 19.5%

**Annual Savings:** \$310

**Power Rate:** \$0.20/kWh

**Annual kWh  
Saved:** 1,548 kWh

**Operating  
Hours:** 16 hrs / 7days

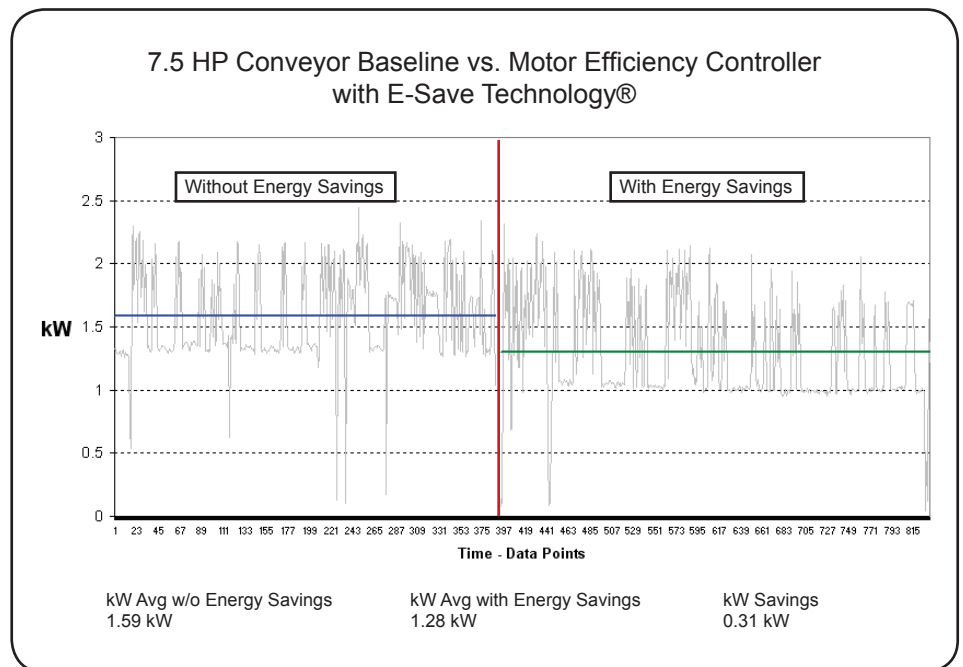
**Annual CO2  
Reduction:** 1.2 tons

**Internal Rate  
of Return:** 121%

**TEST SUMMARY**

A 7.5 HP Power Efficiency Corporation Motor Efficiency Controller was installed on a tunnel conveyor motor at a ready mix plant in California for reducing energy consumption, electricity costs, and the environmental footprint. Baseline kilowatt usage, and power factor data was collected prior to the installation to estimate the amount of energy savings available. The Power Efficiency Corporation Energy Saving Estimate Calculator indicated a significant energy reduction potential. Following the Motor Efficiency Controller with E-Save Technology® installation, additional data was collected to determine the actual energy savings.

The Power Efficiency Corporation Motor Efficiency Controller reduced the kW required over 19.5%. Refer to the kW graph below:



\* The Power Meter used is a Dent Instruments Elitepro Recording Poly Phase PowerMeter.

**Expected Product Life Savings**

Product Life: 15 years  
 kWh Savings: 23,220 kWh  
 Cost Savings: \$6,680\*  
 CO2 Reduction: 18 tons

\* Expected life cost savings is based on a 5% annual increase in cost of power

**BENEFITS**

**ENERGY SAVINGS**

- Optimizes energy efficiency
- Qualifies for utility rebates
- Environmentally friendly

**MOTOR CONTROLLER**

- Solid state motor controller
- Electronic overload protection
- Soft start functionality

**REDUCED MAINTENANCE**

- Extends motor life
- Decreases stress on mechanical systems
- Easy to install and configure